SOUTH PRODUCTION NOTES

August 24, 2014

Midnight Shift

BASF EMPLOYEES
55 Last Recordable
418 Last Lost Time

Building 9 and 16 (and 2" floor 31) are regulated. Get All Required Samples and Surface Areas Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tabletting
- 9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Electrical panel for the bonnet will be repaired next week.

Midnight shift:

Day shift:

Afternoon shift: Continued.

#1 RC / Al-5645:

Tank 1 at the Trimer system has been repaired, tanks acid washed. We will start a new lot (lot 74) once the calciner re-starts, bag hanging will be Lot 74, bag 1.

Midnight shift:

Day shift:

Afternoon shift: Continued.

Exhaust to Trimer

#2 MED line/CU-0360:

Do not forget that we are running this line in manual – not in automatic. Continue to use the tote and make sure that we collect samples and perform LOD testing on the second dryer pass. Make sure that we collect the total weight of the drums in the pallet – no need for individual weights per engineer. Contact J Petry with LOD results-2nd pass.

Midnight shift:

Day Shift:

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Afternoon Shift: Continued.

#2 RC/ Cu-0860:

We are to continue to feed the "good" material through the calciner BEFORE we drop temps down to 550 C in order to feed all of the cordoned off Cu-0860.

Midnight Shift: Day Shift:

Afternoon shift: Continued.

Exhaust to F1

#3 MED / D-1794:

Continue. Dryer temps still floating. Remember to grease end seals periodically.

Midnight Shift:

Day shift: Continued. Adjustment made to mix – 900 lbs of water and a mix of 30 minutes minimum. This should work – nice little "balls".

Afternoon Shift: Continued. Charley will start working on replacing dryer part at end of 2nd shift.

#3 RC / D-1794:

Temp control / thermocouple / PLC issues have been resolved. Continue Midnight shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue...watch the level on the chromic acid, batch up as needed. Should make 2 Batches per Shift. Sodium dichromate will arrive on Monday-M Pence. Midnight shift:

Day shift:

Afternoon Shift: Continued-70% in chrome tank in B-9.

National Dryer / D-1145 SNAP:

Continue. Target = 1200 lbs. per hour.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#4 RC / D-1145 SNAP:

Midnight Shift: Day shift:

Afternoon Shift: Continued.

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Exhaust to 4A DC

#5 RC / Cu-0539:

Still down. Gas pressure switch is coming from Ebay and will be here on Friday. Send exhaust to DC only. No need to go through the Trimer. Monitor vac-u-max at the feed and discharge end.

Midnight Shift: No activity - see above

Day shift: No activity.

Afternoon shift: No activity.

Exhaust to 5A DC

<u>#6 RC / D-5202</u>

Continue feeding the calciner through the floor using the blue frame and cone totes. Need to clean under the feed end of the dryer throughout the shift.

Midnight shift:

Day Shift:

Afternoon shift: Continued-will need to refill a few totes on night shift.

Exhaust to Sly Scrubber

Old Pfaudler / Clean for D-1795:

Hold, but D-1795 impregs coming soon after D-1794 gets rolling Midnight Shift: No activity.

Day Shift:

Afternoon Shift:

Tower 3 / Cu-1986:

Continue On. Midnight Shift:

Day shift:

Afternoon shift: Unloading at 9:30pm.

Tower 6 / Cu-1986:

Continue on Midnight Shift:

Day shift:

Afternoon shift: Continued.

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North Screener / Cu-1986:

Continue. Currently using an adjustable clamp with a quick disconnect instead of the bungee cord to hold the liner around the discharge chute. So far is working very well.

Midnight shift:

Day shift:

Afternoon Shift: continued-last tote

South Screener / Cu-1986:

Continue On.

Midnight shift:

Day shift:

Afternoon Shift: Continued-changed to a new screen-we will need to check

fines drum after we start screening again.

#2662 (west) Pill Machine / Zr-0403 1/8:

Continue to run.

Midnight shift:

Day Shift:

Afternoon shift: Continue running until feed hopper is empty. Will continue only on east machine.

#2664 (east) Pill Machine / Zr-0403 1/8:

Continue running.

Midnight shift:

Day Shift:

Afternoon shift: Continued.

TK #2 / V-2010 Next:

Hold and keep lit for next week.

Midnight shift: Monitor temps

Day Shift:

Afternoon shift:

TK #4 / Cu-0540:

We have been given the ok to load all of the material available. This is a very short run. Should be unloading only by Monday.

Midnight shift:

Day Shift:

Afternoon shift: Loading and unloading. 1 ½ bags left to load.

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PK Blender / Pill Mix:

All batches made, clean for repairs next week.

Midnight Shift: No change.

Day shift:

Afternoon shift:

Abbe Blender 5206 coming soon:

HOLD. Waiting on next run.

Midnight shift: No activity

Day shift:

Afternoon Shift:

Building 27 Belt Filter / Cu-5020 Trials:

On hold.

Midnight shift: No activity. Day shift: No activity.

Afternoon Shift: No activity.

Miscellaneous:

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